

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/02/08	# 20	Part score due to water jet causing a large cut into the part. RL still present in waterjet as it moves across the part.	Initial 08/02/08	Scrap and Destroy No Replace Part 08/02/08	Initial 08/02/08	Initial 08/02/08	Initial 08/02/08	Initial 08/02/08

NOTE: Date & initial all entries

Date: Monday, 2/4/2008 11:23:16 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 37153

Part Number: D2561

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E

AS 08/02/07

(X7)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Do 08/02/08

Job Completion



2008/2/07

(69)

W

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37153
Description: Lug Plate	Part Number:	D2561
Inspection Dwg: D2561	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

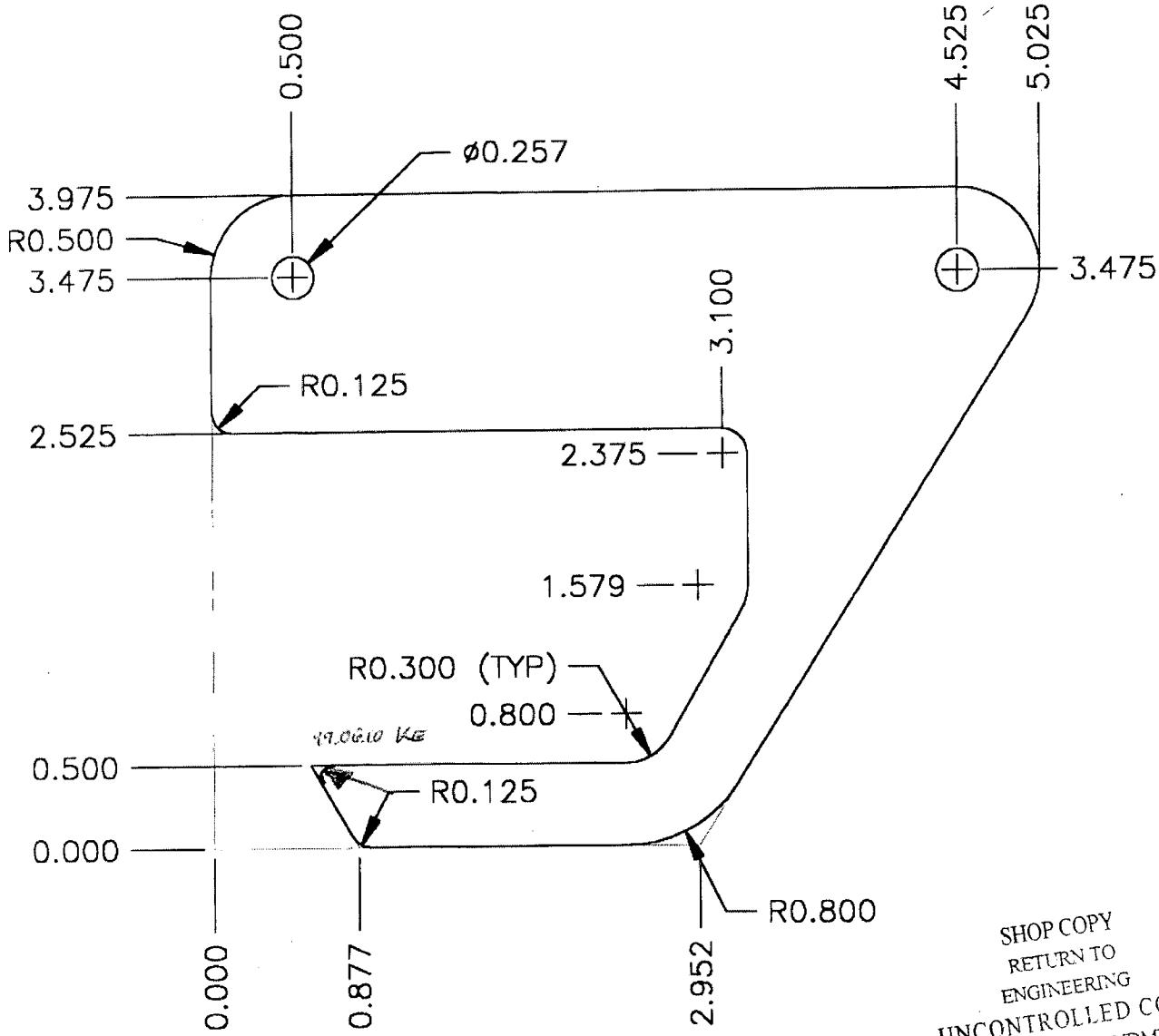
X First Article Prototype

Measured by: <u>FB</u>	Audited by: <u>C</u>	Prototype Approval: N/A
Date: 8-2-4	Date: 08/02/05	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	PP

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2561
DATE 96.04.26		REV. B SHEET 1 OF 1 TITLE LUG PLATE SCALE 1:1

RELEASED
96 05 06

MATERIAL: 6061-T6 0.25 THICK
OR 6063-T6 0.25 THICK
OR 5052-H34 0.25 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37153*